

## **FFA CDE Product Development Event Ingredients**

**The Marketing Scenario is a product development event. The ingredient categories below have different functions in food products. It is important to understand how they work, how they relate to different nutritional categories, and how they fit into different diet regimens.**

### Definitions:

- Heart Healthy:
  - 8-10% of daily total Calories come from saturated fats
  - 30% or less of daily total Calories from fat/oils
  - Less than 300 mg of dietary cholesterol per day
  - Less than 2400 mg of sodium per day
  - Sufficient calories to achieve or maintain a healthy weight and reduce blood cholesterol level
    - Generally 2,000 or 2,500 Calories per day
- Low Fat: Contains 3 g or less per 100 g
- Fat-Free: Less than 0.5 g per reference amount and per labeled serving
- “Reduced/Less”: At least 25% less of the specified ingredient/nutrient per 100g of the appropriate reference food. “Reduced” claims may not be made if the food meets the definition for “low”.
- Sodium Free: Less than 5 mg per reference serving and per labeled serving
- Low Sodium: Less than 140 mg per 100 g.
- Sugar Free: Less than 0.5 g sugar per reference amount and per labeled serving/

- Low Calorie: 40 Calories or less per reference amount.
- High in fiber: 5 g per serving
- Good source of fiber: 2.5 to 4.9 g per serving
- Antioxidants: Compounds that scavenge free radicals and other reactive oxygen compound responsible for cancer, cardiovascular disease, and other aging related diseases.
- “Gluten-free”:
  - The proposed FDA definition specifies that a food labeled “gluten-free” **does not contain** any of the following:
    - An ingredient that is any species of the grains wheat, rye, barley, or a crossbred hybrid of these grains(collectively referred to as “prohibited grains”)
    - An ingredient that is derived from a prohibited grain and that has NOT been processed to remove gluten (e.g. wheat flour)
    - An ingredient that is derived from a prohibited grain and that has been processed to remove gluten (e.g. wheat starch) if the use of that ingredient results in the presence of 20 mg/kg or more gluten in the food
    - 20 mg/kg or more gluten

**The following table includes the ingredients used for a bread in the 2008 event**

#### **Flour ingredients**

100 g All Purpose Wheat Flour  
100 g Whole Grain Wheat Flour  
100 g Sorghum Flour  
100 g Potato Flour  
100 g Barley Flour  
100 g Teff Flour

100 g Rice Flour  
100 g Tapioca/Cassava Flour  
100 g Brewer's Yeast  
100 g Wheat Germ

#### **Thickeners**

100 g Xanthan Gum  
100 g Methylcellulose

#### **Salts**

100 g Table Salt  
100 g Lite Salt  
100 g Salt Substitute

#### **Leavening agent**

100 g Raw Egg  
100 g Low Sodium Baking Powder  
100 g Baking Powder  
100 g Baking Soda  
100 g Baker's Yeast

#### **Provide base for baked goods. Binds water and provides nutrients**

General purpose flour. Used for most baked goods, cakes, cookies, etc.  
High fiber flour. Produces a denser loaf of bread  
Bland flour. Gluten free. Tends to produce drier, coarser, more crumbly crumb in baked goods  
Bland flour. Gluten free. Used for making dumpling at Passover. Can be sticky  
Contains weaker gluten than wheat flour, generally high in soluble fiber, low glycemic index  
High quality protein, high fiber, high calcium low gluten flour, use for making injera (an Ethiopian flat bread that has a spongy texture)  
Contains no gluten  
Gluten free  
Protein and gluten free. Often used with rice flour in baked goods  
"Nutritional yeast", high content of vitamins and some minerals. May contain gluten  
Removed from wheat when milling. High in protein, mineral, and vitamin E

#### **Can be used to hold water, replace fats, and are useful for gluten free product to provide structure**

Microbial product. Helps retain moisture during mixing. Helps to entrap air during mixing  
Modified wood pulp. Used as stabilizer to hold water. Improves the texture of gluten free products.  
Forms thermal gels. Can be used as a fat replacer

Sodium chloride  
Mixture of potassium chloride and sodium chloride  
Potassium chloride

#### **Provide volume and loft. Produces tender product**

Monocalcium phosphate, potato starch, potassium bicarbonate.  
Mixture of sodium bicarbonate, tartaric acid, and cornstarch  
Sodium bicarbonate, a basic substance  
Unicellular fungus that produces carbon dioxide, ethanol, and water vapor  
Provides richness and texture in baked goods. Helps to retard staling.

### **Fats and oils**

100 g Lard  
100 g Flaxseed Oil  
100 g Butter  
100 g Olive Oil  
100 g Vegetable Shortening  
100 g Vegetable oil

### **Solid fats can be whipped to provide volume and loft in baked goods**

Highly saturated fat.  
High in unsaturated fatty acids and essential fatty acids  
Higher in saturated fats. Distinctive flavor  
High in monounsaturated fats. Distinctive flavor  
Similar texture to lard. Made from hydrogenated soybean oils. May contain trans fats  
General purpose oil

### **Liquids**

100 g Tap Water  
100 g Whole Milk  
100 g Non Fat Dry Milk (can be mixed with water)

Whole milk provides protein and fats. Baking produces distinctive flavors  
Provides protein and help improve texture of breads

### **Sweeteners**

100 g Sugar

Provides sweetness, food for yeast, binds water, and helps with browning reactions

### **Preservative**

100 g Potassium Sorbate  
100 g Calcium Propionate  
100 g Sodium Benzoate

Prevents the growth of molds and yeast. Used with baked goods. Very soluble in water. Generally requires acidic environments to be effective  
Prevents the growth of molds and yeast. Used with baked goods. Very soluble in water.  
Prevents the growth of bacteria, molds and yeast. Used with fruit products. Very soluble in water. Generally requires acidic environments to be effective

### **Antioxidant**

100 g Lycopene  
100 g Beta Carotene

### **Prevents oxidation of fats and oils**

Red pigment extracted from tomatoes. Natural product. Fat or oil soluble  
Orange pigment extracted from orange vegetables such as carrots. Fat or oil soluble